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Remove the crankcase cover (right). Loosen the drive gear securing nut by first placing a rag folded into many layers between the teeth of gears to lock them. Remove six clutch spring screws and pressure plate. Remove clutch plates, friction plates, push crown, two push rods and two balls. removal.”-19-

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Page 191 Supplementary Service Manual together with the Service Manual for the XS650E (LIT-1 1616-00-76). NOTE: This Supplementary Manual contains special information regarding periodic maintenance to the emissions control system for the XS650SE. Please read this material carefully. SERVICE DEPT. INTERNATIONAL DIVISION YAMAHA MOTOR CO., LTD.

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Paperback from Yamaha, 1984. Servicing Yamaha Motor Cycles: 650 XS-1, XS-1B, XS-2. Paperback from Tractor & Mechanical Pubns, Australia. XS650 Yamaha 650 Twins 1970 to 1983. Haynes Workshop Manual #341. Paperback (April) ISBN: 1850109214. Out of Print - Try Used Books.

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XS 650: Colour: Blue: Vehicle Type: Sports Touring: Start Type: Electric start: Manufacturer: Yamaha: Gears: Five-speed manual: Engine Size: 650: Capacity (cc): 650: Transmission: Manual: Fuel: Petrol: Type: Sports Touring: Drive Type: Chain

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